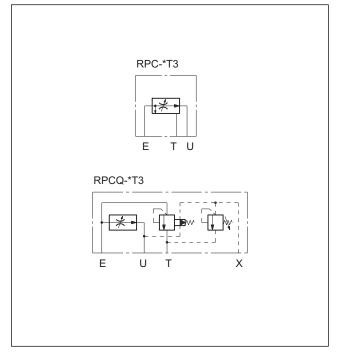




HYDRAULIC SYMBOLS



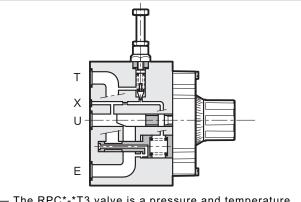
RPC*-*T3

PRESSURE AND TEMPERATURE COMPENSATED THREE-WAY FLOW CONTROL VALVES

SUBPLATE MOUNTING

RPC-2T3	ISO 6263-06 (CETOP 06)
RPC-3T3	ISO 6263-07 (CETOP 07)

OPERATING PRINCIPLE



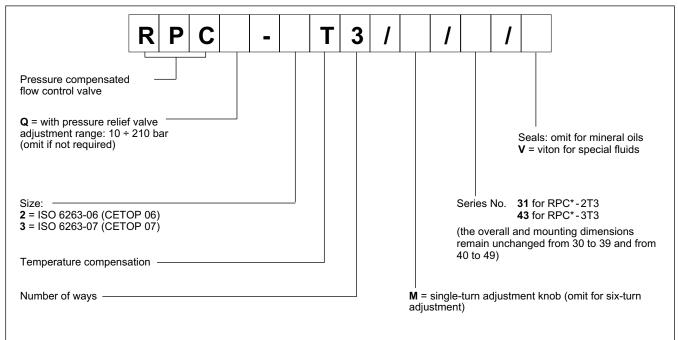
- The RPC*-*T3 valve is a pressure and temperature compensated three-way flow control valve.
- It allows the control of flow rate to an actuator by discharging the flow exceeding that required by the plant at any one moment. As a consequence, energy consumption is reduced and appropriate at every instant throughout the cycle.
- Single-turn adjustment knob (RPC**/M) and built-in pressure relief valve (RPCQ*) are available upon request.

PERFORMANCE RATINGS (obtained with mineral oil with viscosity of 36 cSt at 50°C)

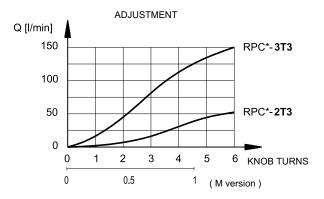
		RPC*-2T3	RPC*-3T3
Maximum operating pressure Minimum pressure difference between E and U	bar	320 10	250 12
Maximum controlled flow rate Minimum controlled flow rate	l/min	50 0,060	150 0,130
Ambient temperature range	°C	-20 / +50	
Fluid temperature range	°C	-20 / +80	
Fluid viscosity range	cSt	10 ÷ 400	
Fluid contamination degree Fluid contamination degree for flow rate <0,5 l/min		According to ISO 4406:1999 class 20/18/15 According to ISO 4406:1999 class 18/16/13	
Recommended viscosity	cSt	25	
Mass	kg	4,7	9

32 350/112 ED

1 - IDENTIFICATION CODE



2 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 $^\circ$ C causes a faster degradation of the fluid and of the seals characteristics.

The fluid must be preserved in its physical and chemical characteristics.

4 - PRESSURE COMPENSATION

Two throttles in series are in the valve. The first is an opening regulated by the knob; the second, piloted by the pressure upstream and downstream of the first throttle, assures a constant pressure drop across the adjustable throttle. In these conditions, the set flow rate value stays constant within a tolerance range of $\pm 3\%$ of the maximum flow controlled by the valve for maximum pressure variation between the intake and outlet chambers of the valve.

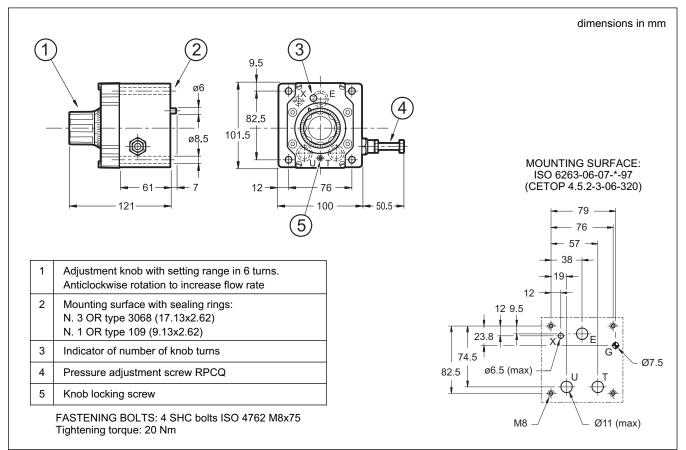
5 - TEMPERATURE COMPENSATION

A device located on the first throttle which is sensitive to the temperature fluctuations corrects the position keeping the controlled flow more or less unaltered even should the oil viscosity change.

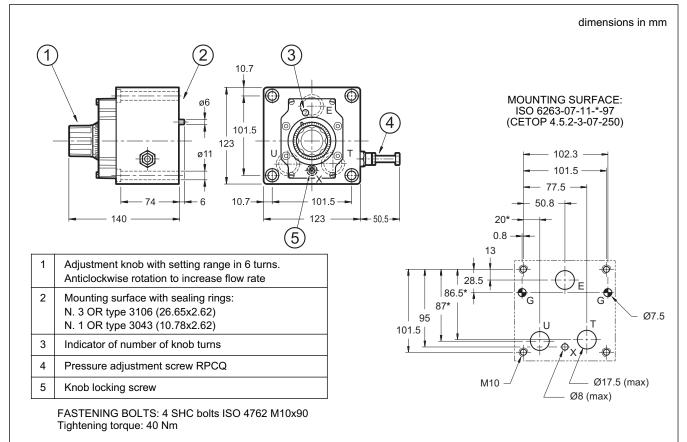
The fluctuation of the set flow rate stays within $\pm 2,5\%$ of the maximum flow controlled by the valve.

RPC*-*T3

6 - RPC*-2T3 SERIES 31 OVERALL AND MOUNTING DIMENSIONS

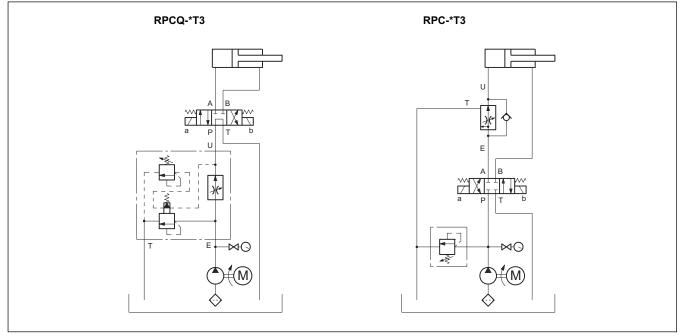


7 - RPC*-3T3 SERIES 43 OVERALL AND MOUNTING DIMENSIONS



RPC*-*T3

11 - APPLICATION EXAMPLES



12 - SUBPLATES (see catalogue 51 000)

	RPC*-2T3	RPC*-3T3
Туре	PMRPCQ2-Al4G rear ports	PMRPCQ3-Al6G rear ports
E, U, T port dimensions	1/2" BSP	1" BSP
X port dimensions	1/4" BSP	1/4" BSP



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